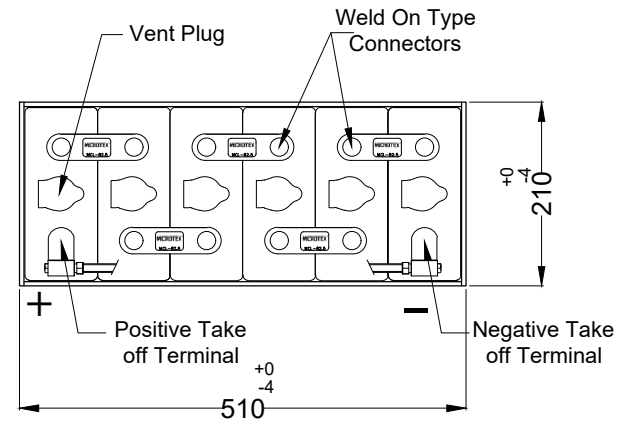


TRAY FOR 12V 320Ah

NOTES :-
 a) Material :- Mild Steel
 c) Tray Shall Be Painted With Approved Colour **Black**
 (Pure Polyester Powder Coating)

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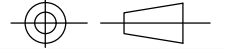


CONNECTION LAYOUT FOR 12V 320Ah

NOTES :-

- a) Battery Dim.(Max) : 510 L x 210 W x 410/470 H (mm)
- b) Cell Dim : 83 L x 198 W x 430 H (mm)
- c) Cell type : 4MIPzS 320 (Weld On Type)
- d) Cell Height : 400 mm Up To Lid Top
- e) Cable Details

Both pos.& Neg.takeoff terminal will have 35 sq.mm cable of 1.5 meter length & Cable Ends will be connected to flat type socket SR175Amps.

REV.	DATE	DESCRIPTION						INITIALS									
MATERIAL:-	2018	NAME	SIGN	DATE	Title :-			MICROTEx MICROTEx ENERGY (P) LTD BENGALURU - 58 									
DRN	SB																
FINISH:-	CHD	PA			Traction Battery Layout & Tray For 12V 320Ah (4MIPzS 320Cell)				DRG. NO.:- ME - 13B - 628								
Smooth	APPD	RB						REV									
DRG.UNIT:-	From	Up	To	G. Tol	From	Up	To	G. Tol									
MM.	0	2	±0.1	40	200	±2											
NOT TO SCALE	2	10	±0.5	200	1000	±4											
	10	40	±1.0	1000	Above	±5											